

Product information

S7-Panel-PLC

PC433T



(Figure contains optional periphery modules)



(valid from PLC-version PC433T-xxx-**02**)

Changes to older versions of this document

Rev. 01 → **02**: New images, new design line, connectors added, drill jig info added

Rev. 02 → **03**: Information for disposal of old equipment

Rev. 03 → **04**: Link to Security Guideline added

Description

S7-Panel-PLC with

- 4,3" TFT display (480x272 pixel)
- resistive touch (front protection class IP65)

Standard configuration:

- RS232 with**
- free ASCII protocol

- RS485 with**
- free ASCII protocol
 - Modbus RTU
 - with switchable terminate resistors for RS485

- 2x Ethernet (as switch or separated) with**
- S7-connection (Put/Get)
 - Send/ Receive via TCP and UDP,
 - Modbus TCP

- CAN**
- protocol compatible to
 - CANopen®
 - Layer2 communication
 - with switchable terminate resistors for RS485

- Micro-SD-card slot**
- for SD-cards up to 8GByte

Run/Stop switch

- State LEDs for**
- Power, Battery, Error, Run

- Inserting stripes**
- for Logo and identification (thereby customized adaption possible easy)

Additional configuration:

(optional)

Profinet IO Controller

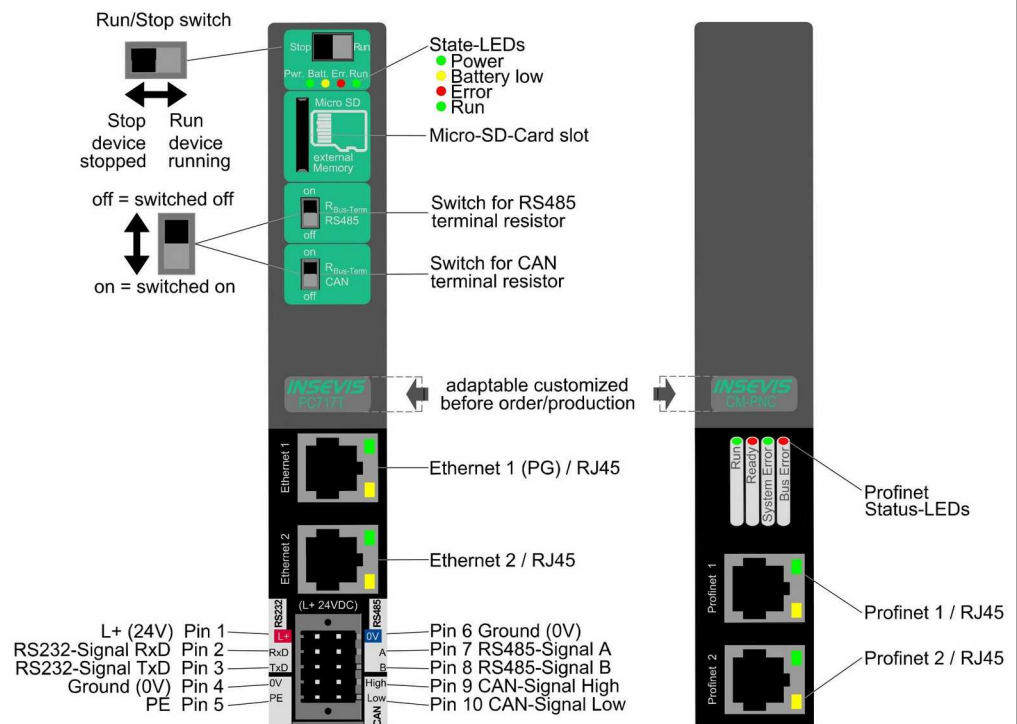
Scope of delivery:

- Mounting kit with grounding terminal i
- Technical data sheet



Figure above: View to rear side and connections sides of PC433T-PNC (horizontal use)

Figure below: CPU-connections of all Panel-PLC-devices with periphery slots with CPUs type T and with option Profinet IO Controller on slot 1



Technical data	
Dimensions W x H x D (mm)	140 x 100 x 89
Cut out W x H (mm)	118 x 84
Weight	ca. 450g
Operating temperature range	-20°C ... +60°C (without condensation)
Storage temperature range	-30°C ... +80°C
IP-protection class	
front panel	IP65
rear side	IP41
Connection technology	removable connector with 2 bolt flanges (cage clamp technology) for cross section up to max. 1,5mm ²
Load voltage L+	24V DC (11 V ... 30V DC)
Current consumption	150mA ... 300mA
Power dissipation	4W (typ.) ... 7,5W (with Profinet)
Start-up current	< 3A
Diagonal of display (inch)	4,3" (111mm)
Display resolution (pixel)	480x272 pixel (16:9-format)
Display unit	TFT display with 16Bit colours
Operating unit	analog resistive touch screen
Visualization tool	VisuStage
unit to reference there	PC430T, PC433T
Technical data	
CPU	
CPU-type	CPU-T (PC433T)
Working memory = battery backed load memory	1MB 512 kByte remanent
Diagnostic buffer	8MB
Flash	
internal - for visualization	48 MByte
external memory	Micro SD, up to max. 8 GByte (not necessary for S7-program, only for archiving)
OB, FC, FB, DB	each 2.048
Lokal data	32kByte (2kByte per block)
Number of in- and outputs	in each case 4.096 Byte (32.769 Bit) addressable
Process image	in each case 4.096 Byte (default set is 128 Byte)
Number of Merkerbytes	4.096 (remanence adjustable, default set is 0..15)
Number of Taktmerker	8 (1 Merkerbyte)
Number of timer, counter	in each case 512 (each remanence adjustable, default set is 0)
Depth of nesting	up to 16 code blocks
Real-time clock	yes (accumulator-backed hardware clock)
elapsed hour counter	1 (32Bit, resolution 1h)
Program language	STEP 7® - AWL, KOP, FUP, S7-SCL, S7-Graph from Siemens
Program system	SIMATIC® Manager from Siemens or products compatible to it
Operating system	compatible to S7-300® from Siemens
Program unit to reference	CPU 315-2DP/PN (6ES7 315-2EH14-0AB0 and firmware V3.1 Siemens)
Serial interfaces (protocols)	COM1: RS 232 (free ASCII) COM2: RS 485 (free ASCII, Modbus-RTU)
Ethernet (protocols)	2x Ethernet: (switch or separated ports): 10/100 MBit with parts of CP343 functionality (RFC1006, TCP, UDP, Modbus-TCP)
CAN (protocols)	CAN-telegrams (Layer 2), compatible to CANopen® master/ slave 10 kBaud ... 1 MBaud
optional interfaces (protocols)	Profinet IO Controller
Onboard periphery	3 slots (optional Profinet uses Slot 1)
Decentral periphery	- INSEVIS- periphery (with automatic configuration via „ConfigStage“) - diverse external periphery families (Modbus RTU/TCP, CAN) - all CANopen® slaves according to DS401 - all Profibus DP-V0-slaves

Cut out in switching cabinet

Dimensions

Cut out
W x H (mm) / 118 x 84
4 holes with D 4,5mm

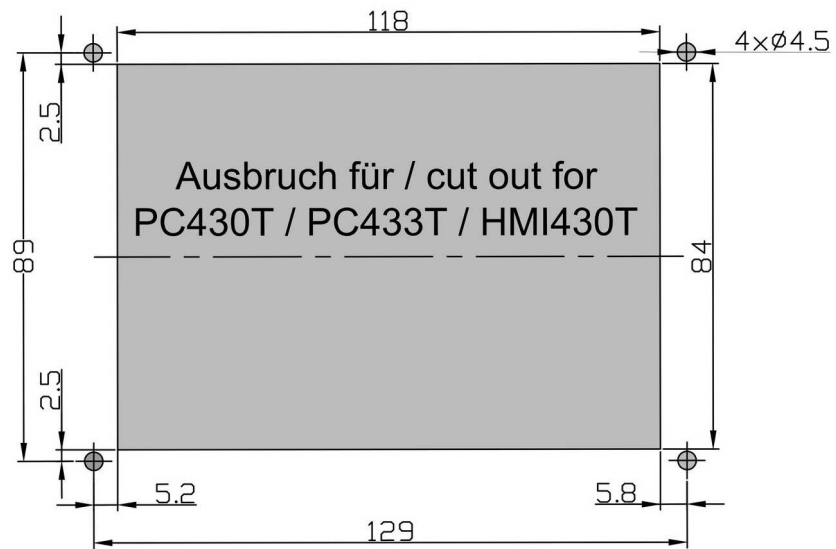
Wiring outlet

at rear view and
horizontal mounting

PC433T

Wiring outlet
- 45° to left

Mounting depth
ca. 89mm max



Drill jig

An 1:1 pattern as drill jig is available as PDF at INSEVIS web site for this product
Print it 1:1 and use it for marking the cut out.

Ordering data of devices

Identification	Standard	With Profinet IO Controller
S7-Panel-PLC PC433T	PC433T-0-02	PC433T-PNC-02

Ordering data of accessoires (Peripheral modules to be ordered separately as required)

Identification / Order-No.	Identification / Order-No.
Connector 2x5pin (bolt flanges) / E-CONS10-00	Micro SD-card 2GB (external memory) / E-MSD2-00
Micro SD-card 4GB (external memory) / E-MSD4-00	Micro SD-card 8GB (external memory) / E-MSD8-00

Qualified personnel

All devices described in this manual may only be used, built up and operated together with this documentation. Installation, initiation and operation of these devices might only be done by instructed personnel with certified skills, who can prove their ability to install and initiate electrical and mechanical devices, systems and current circuits in a generally accepted and admitted standard.

Manuals, sample programs

Additional documentation by manuals is available as well sample applications at the download area of www.insevis.com in English language for free download.

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Security Guideline

A guide on how to use this product to ensure compliance with the Cyber Resilience Act (CRA) can be found on the INSEVIS website at: [INSEVIS Security-Guideline](#) or on request at info@insevis.de.

Disposal



Do not throw old appliances in the household waste! In the interest of environmental protection, old appliances must be collected separately from unsorted municipal waste. You can find out more about the proper disposal / return of your old appliance at www.insevis.com/disposal.
Attention: The deletion of personal data on the old devices to be disposed of is the responsibility of the end user.