

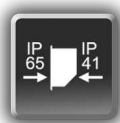
Product information

S7-Panel-PLC

PC431T



Image of PC431T-0-02



(valid from PLC-version PC431T-0-02)

Changes to older versions of this document

- Rev. 01 → 02:** changes at Push/Pull-outputs and strain gauge inputs, PC431TD added
Rev. 02 → 03: Standardisation of signal names, new ConfigStage screenshots, hint to wiring of DIO 8-11
Rev. 03 → 04: Number format of PWM and TC data added
Rev. 04 → 05: Pinning DI 21 + DI 22 corrected (was 20 resp. 21)
Rev. 05 → 06: Link to Security Guideline added

Description

S7-Panel-PLC with

- 4,3" TFT display (480x272 pixel)
- resistive touch (front protection class IP65)

Standard configuration:

RS232 with

- free ASCII-Protokoll

RS485 with

- free ASCII protocol
- Modbus RTU
- with switchable terminate resistors for RS485

2x Ethernet (as switch or separated) with

- S7-connection (Put/Get)
- Send/ Receive via TCP and UDP,
- Modbus TCP

CAN

- protocol compatible to
 - CANopen®
 - Layer2 communication
- with switchable terminate resistors for RS485

Micro-SD-card slot

- for SD-cards up to 8GByte

Run/Stop switch

State LEDs for
Power, Battery, Error, Run

Onboard-Periphery

12 digital I/Os

thereof 2 PWM-Outputs
thereof 2 PushPull-Outputs

12 digital Inputs's

thereof 2 Counters 1kHz
thereof 2 Counters 100kHz

3 analog I/O's

((switchable per channel as input/output and for U / I)

3 analog Inputs

(customizable as
RTD/ U/ I/ TC/ DMS)

Inserting stripes

- for Logo and identification (thereby customized adaption possible easy)

Scope of delivery:

- Mounting kit with grounding terminal i
- Technical data sheet

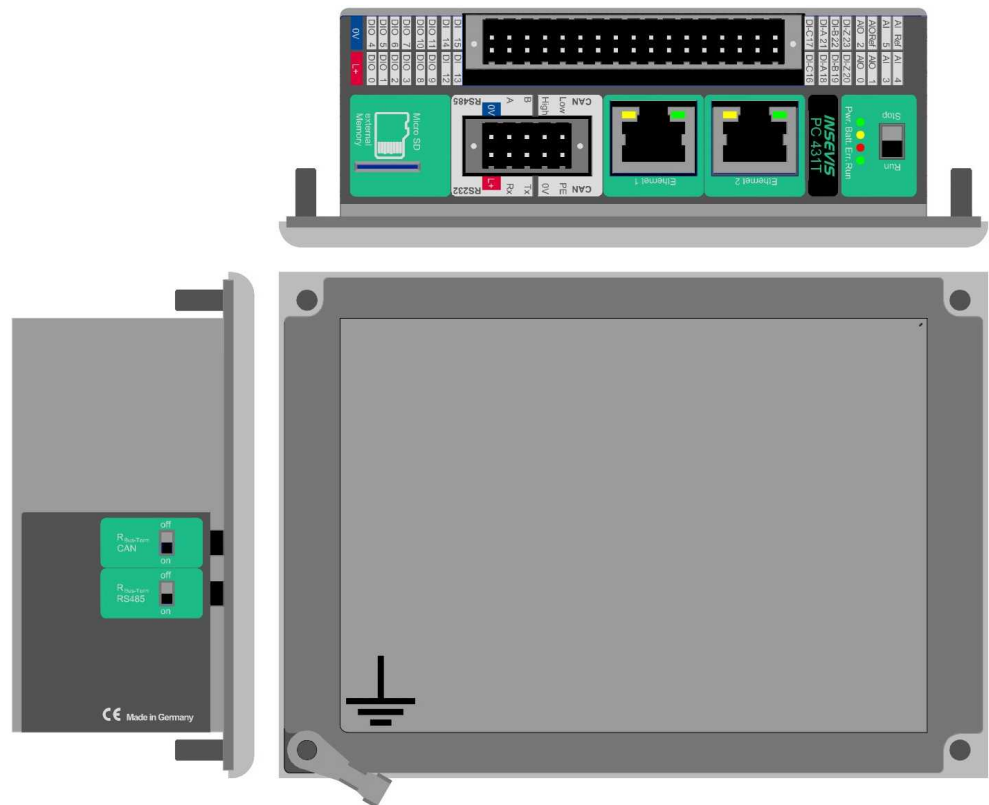


Figure above: View to rear side and connections sides of PC431T (horizontal use)

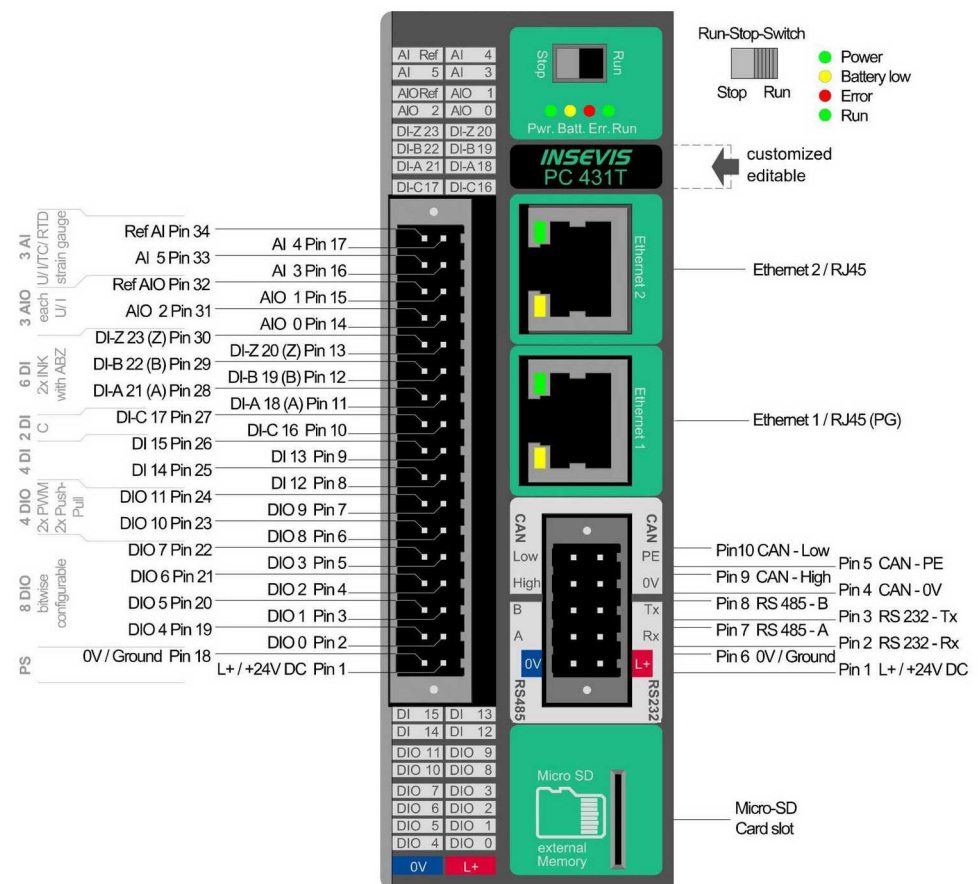


Figure Above: CPU and Periphery connectors of Panel-PLC PC431T

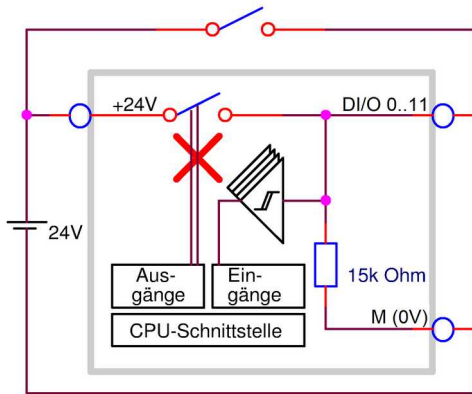
Technical data	
Dimensions W x H x D (mm)	140 x 100 x 43 118 x 84
Cut out W x H (mm) / Weight	ca. 650g
Operating temperature range	-20°C ... +60°C (without condensation)
Storage temperature range	-30°C ... +80°C
IP-protection class front panel rear side	IP65 IP41
Connection technology	removable connector 2 bolt flanges (cage clamp technology) for cross section up to max. 1,5mm ²
Load voltage L+	24V DC (11 V ... 30V DC)
Current consumption	200mA
Power dissipation	5W (typ.)
Start-up current	< 3A
Diagonal of display (inch)	4,3" (111mm)
Display resolution (pixel)	480x272 Pixel (16:9-Format)
Display unit	TFT Display with 16Bit colours
Operating unit	analog resistive Touchscreen
Visualization tool unit to reference there	VisuStage PC43xT
Technical data	
CPU	
CPU-type	Type T (PC431T)
Working memory = battery backed load memory	1MB 512 kByte remanent 8MB
Diagnostic buffer	100 entries (all remanent)
Flash internal - for visualization external memory	48 MByte Micro SD, up to max. 8 GByte (not necessary for S7-program, only for archiving)
OB, FC, FB, DB Lokal data	each 2.048 32kByte (2kByte per block)
Number of in- and outputs	in each case 4.096 Byte (32.769 Bit) addressable
Process image	in each case 4.096 Byte (default set is 128 Byte)
Number of Merkerbytes	4.096 (remanence adjustable, default set is 0..15)
Number of Taktmerker	8 (1 Merkerbyte)
Number of timer, counter	in each case 512 (each remanence adjustable, default set is 0)
Depth of nesting	up to 16 code blocks
Real-time clock elapsed hour counter	yes (accumulator-backed hardware clock) 1 (32Bit, resolution 1h)
Program language	STEP 7® - AWL, KOP, FUP, S7-SCL, S7-Graph from Siemens
Program system	SIMATIC® Manager from Siemens or products compatible to it
Operating system	compatible to S7-300® from Siemens
Program unit to reference	CPU 315-2DP/PN (6ES7 315-2EH14-0AB0 and firmware V3.1 Siemens)
Serial interfaces (protocols)	COM1: RS 232 (free ASCII) COM2: RS 485 (free ASCII, Modbus-RTU)
Ethernet (protocols)	2x Ethernet: (switch or separated ports): 10/100 MBit with parts of CP343 functionality (RFC1006, TCP, UDP, Modbus-TCP)
CAN (protocols)	CAN-telegrams (Layer 2), compatible to CANopen® master 10 kBaud ... 1 MBaud
Onboard periphery - PC431T - PC431TD (digital Ios only)	12 dI/O, 12 dI (counting), 3 aI/O (U/ I), 3 aI (U/ I/ RTD/ TC/ strain gauge) 12 dI/O, 12 dI (counting)
Decentral periphery	- INSEVIS- periphery (with automatic configuration via „ConfigStage“) - diverse external periphery families (Modbus RTU/TCP, CAN) - all CANopen® slaves according to DS401 - all Profinet IO devices

Technical data	digital Inputs/ Outputs (DIO 0...11 and DI 12...23)		
Load voltage L+ Current consumption Power loss Diagnostic LEDs	10 V ... 30 V DC 10 mA (without load) internally limited none	Cable length - unshielded (max.) - shielded (max.)	30 m 100 m
Digital inputs/outputs	8 outputs (DIO 0...7) (each with read-back input) 2x2 push-pull outputs (DIO 8...11) (can be switched off in pairs) (each with read-back input: * → do not apply +24VDC here! *)	Outputs: Switch-on delay Switch-off delay Function of the push-pull outputs Number format PWM uni 0 ... 100% PWM bidir -100%..0%..100%	50 µs (type.) 30 µs (typ., without load) output PWM (0..100%) PWM + direction bit (0 .. +/- 100%) 0000...6C00 (hex) 9400 ... 0000 ... 6C00 (hex)
Output current for signal 0 for signal 1 Input current for signal 1	0,5 mA (max.) 0,5 A (max. up to 60°C) 1 mA (type)	Max. switching frequency of the outputs	100 Hz (with resistive load)
Signal level of the outputs for signal 0 for signal 1 Input voltage for signal 0 for signal 1	1,0 V at 500 Ω (max.) L+ - 1,0 V at 0,5 A load (min.) 0V ... +5 V +10,5V ... +30 V	Max. switching frequency of the push/pull PWM outputs	50 kHz (with resistive load)
Digital inputs	4 inputs (DI 12...15)	Inputs: Switch-on delay Switch-off delay	1,5 ms 4,5 ms
Function slower counter	2 up counters (DI-C 16...17) 16 bit optionally as counter value or frequency [Hz]	Function fast counters	2 counters (DI-A/B/Z 18...22) 16 bit Incremental encoder 4-fold or up-counter Optionally with zero-track reference function
max. frequency slow counter	1 kHz	max. frequency at input pins high-speed counters	100 kHz
Open-circuit monitoring, fault diagnosis Potential isolation to the PLC DO 8...11: Short-circuit protection against 0V	no no no*	Total current	2 A (max. up to 60°C)

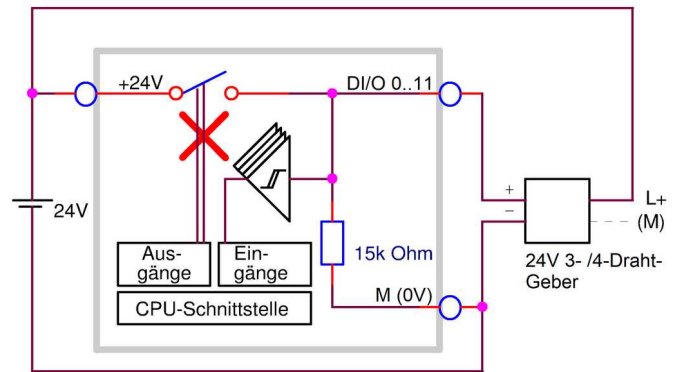
*** Warning of risk of damage when using DIO 8...11 as input/output**

→ If DIO 8...11 is in PWM uni, PWM bidir or input/output mode, +24VDC must NOT be applied!

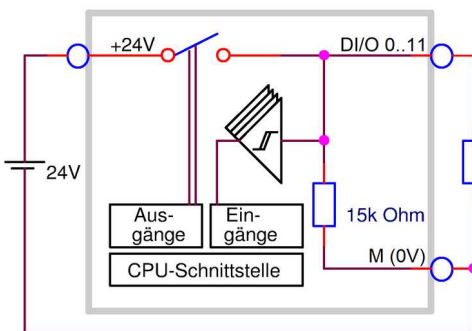
Block diagrams digital inputs/outputs (DIO 0...7)



Block diagram of the DIOs only as input for 2-wire encoders



Block diagram of the DIOs for 3-/4-wire encoders



Block diagram of the DIOs as read-back output

Input address			
Digital:	Start	End	
Analog:	0	15	
	128	139	

Output address			
Digital:	Start	End	
Analog:	0	7	
	128	133	

Digital input and output			
	Input address		Output address
		Disable the output	
DIO 0:	0.0	☐	0.0
DIO 1:	0.1	☐	0.1
DIO 2:	0.2	☐	0.2
DIO 3:	0.3	☐	0.3
DIO 4:	0.4	☐	0.4
DIO 5:	0.5	☐	0.5
DIO 6:	0.6	☐	0.6
DIO 7:	0.7	☐	0.7

Configuration block start/end addresses (in bytes) and I/O assignment in the ConfigStage

Configuration of the PWM outputs (DIO 8...11)

Push-pull outputs or PWM (setting via ConfigStage)

Channel 1.0/1.1 and 1.2/1.3 in pairs

Configuration "Input"

→ both outputs deactivated

Configuration "Input/Output"

→ 2 read-back outputs
(active high AND low switching !)

Configuration "PWM uni"

→ DIO 8 resp. DIO 10 deactivated as bit
Set value of the PWM duty cycle
in the specified output word,
Specification of the frequency constant
→ DIO 9 resp. DIO 11 as output (can be read back)

Configuration „PWM bidir“

→ DIO 8 resp. DIO 10 as uni, but setpoint with sign
→ DIO 9 resp. DIO 11 as direction bit (= sign)

Digital input and output or PWM output

	Mode	Input address	Output address	Duty cycle Output address	Frequency [Hz]
DIO 8:	Input	1.0			
DIO 9:	Input	1.1			
DIO 10:	Input	1.2			
DIO 11:	Input/Output	1.3			
DI 12:	PWM uni	1.4			
DI 13:	Input	1.5			
DI 14:	Input	1.6			
DI 15:	Input	1.7			

Notes:

When DIO 8 is in "PWM uni" or "PWM bidir" mode, DI-A 21 is only available in "Input" mode.
When DIO 10 is in "PWM uni" or "PWM bidir" mode, DI-A 18 is only available in "Input" mode.

Warning:

When DIO8, DIO10 is in "PWM uni", "PWM bidir" or "Input/Output" mode, should not connect to 24V. Risk of damage.

Configuration of the counter inputs (DI-C 16/17 and DI-A/B/Z 18..23)

Slow counters (setting via ConfigStage)

Configuration "Input"

→ DI-C 16 resp DI-C 17 are normal inputs,
Counter is switched off

Configuration "counting up"

→ On DI-C 16 resp DI-C 17, rising edges are counted

Address of the counter word and the reset bit are displayed
(input bit switched off)

Digital input or Low speed counter

	Mode	Input address	Counter word input address	Reset bit output address
DI-C 16:	Input	2.0		
DI-C 17:	Input	2.1		
	Counter up			
	Frequency measure			

"Frequency measurement" configuration

→ The frequency [Hz] is output instead of the counter value

Fast counters (setting via ConfigStage)

Digital input or High speed counter

	Mode	Input address	Counter word input address	Reset bit output address	Enable bit referencing output address
DI-A 18:	Input	2.2			
DI-B 19:	Input	2.3			
DI-Z 20:	Count up	2.4			
	Up/Down (Pulse/Dir)				
	Up/Down (Pulse/Dir/Zero)				
DI-A 21:	Encoder (x4)	2.5			
DI-B 22:	Encoder (x4) Zero	2.6			
DI-Z 23:		2.7			

Notes:

When DI-A 18 is in "Counter" or "Encoder" mode, DIO 10 is only available as an "Input" or "Input/Output."
When DI-A 21 is in "Counter" or "Encoder" mode, DIO 8 is only available as an "Input" or "Input/Output."

Configuration „Input“

→ DI-A 18, DI-B 19, DI-Z 20 resp. DI-A 21, DI-B 22, DI-Z 23 are
normal Inputs,
Counter is switched off

Configuration "counting up"

→ Rising edges are counted on DI-A 18 resp. DI-A 21 ,
→ the other signals (B and Z) are inputs

Configuration "counting up/down"

→ rising edges are counted on channel DI-A 18 resp. DI-A 21 and
→ Channel DI-B 19 resp. DI-B 22 serves as a direction bit (0=backwards, 1=forwards)
→ Z is input

Configuration "Encoder x4"

→ DI-A 18/DI-B 19 resp. DI-A 21/DI-B 22 form an encoder input with quadruple evaluation
→ Z is input

Configuration "counting up/down zero" "Encoder x4 zero"

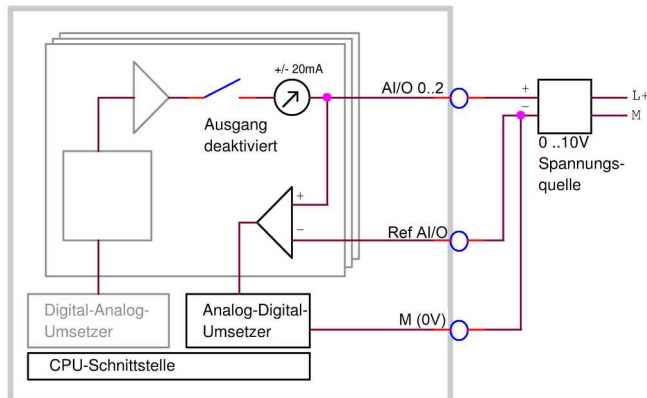
→ In addition, the Z input can be activated via the "enable reference" bit:
On a rising edge at the Z bit, the counter is reset to 0 and the enable reference bit is deleted.
Notes on using the counter inputs

Notes on using the counter inputs (DI-C 16/17 and DI-A/B/Z 18..23)

- Counters can only be set (and held) to zero by setting the reset bit (static)
- the configuration cannot be changed at runtime under Step7:
- all addresses are specified as an offset in relation to the configured start address

Technical data		analog Inputs/Outputs U/I (AIO 0...2)	
Load voltage L+	- (internal supply)	Cable length - unshielded (max.) - shielded (max.)	30 m 100m
Analogue inputs Input ranges	3 (alternatively configurable to outputs via software) 0...20 mA, 4...20 mA, +/- 20mA 0...10 V	Permissible voltage between inputs and A-GND (max.)	-1 V ... + 24 V DC
Diagnostic LEDs	none	Error message if range is exceeded	Parameterizable diagnostic and limit value alarms on request
Number format +/- 20mA: -20 mA ... 20 mA otherwise	9400 ... 0000 ... 6C00 (hex) 0000 ... 6C00 (hex)	Wire break monitoring	by exceeding or falling below the measuring range (for 4...20 mA)
Overload range	20 mA ... 22 mA 10V ... 11,3 V	Signal transmitter connection type	unbalanced to A-GND (single ended)
Input resistance	0Ω (typ.) for measuring range current 1MΩ (typ.) for voltage measuring range	Measuring principle/ Conversion principle Resolution	successive approximation 12 Bit
Abtastzykluszeit = IntegrationszeitSampling cycle time = Integration time	parameterizable 1ms ... 35767 ms default: 100 ms (= mains frequency filter 50Hz and 60Hz)	Accuracy (related to measuring range)	< 1%
Analog outputs Output ranges	3 (alternatively to inputs configurable via software) 0(4)...20mA, 0...10V	Number format	0000 ... 6C00 (hexadecimal)
Output resolution	12 Bit	Short-circuit protection	yes
Diagnostic LEDs	none	Overdrive range	20 ... 23 mA 10 ... 11,3 Vsettling timeSettling time:
Settling time:	Time constant t (typ) 1,5 ms	Short-circuit current (typ.)	20 mA (at 10V) 32 mA (at mA)
Load resistor/ load resistor to A-GND	mA: 500 Ω (max.) V: 1 kΩ (min.)	Accuracy (related to measuring range)	< 1%

Block diagrams analog inputs/outputs U/I (AIO 0...2)



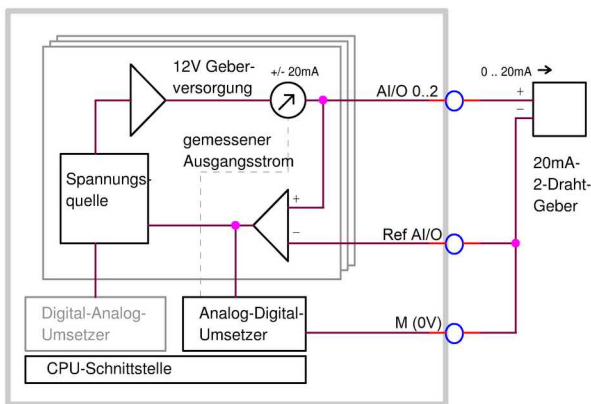
Block diagram of the analog inputs for 0 ... 10 V

Analog Input and Output

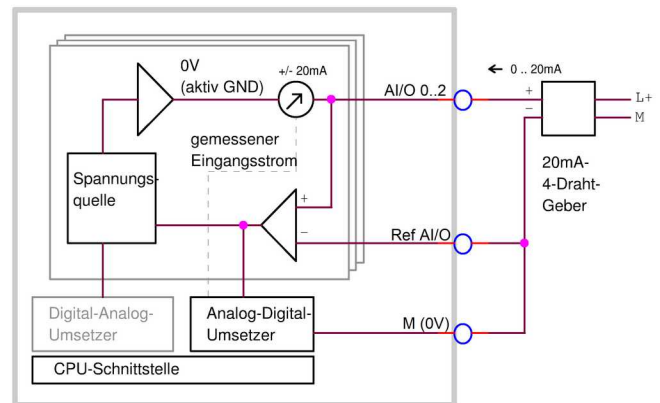
Integration time [ms]: 100

	Mode	Type	Address
AIO 0:	Input	0...10V	128
AIO 1:	Output	0...10V	130
AIO 2:	Input	0...10V	132
		0...10V	
		0...20mA (2-wire)	
		4...20mA (2-wire)	
		4...20mA (4-wire)	
		+/- 20mA (4-wire)	

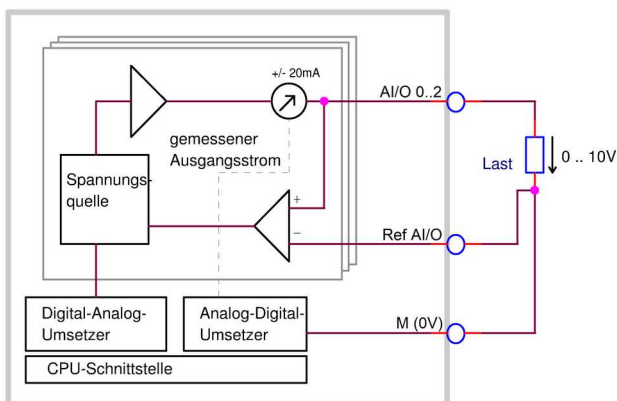
Configuration block addresses (in bytes)
and measuring range configuration Analogue I/O in the ConfigStage



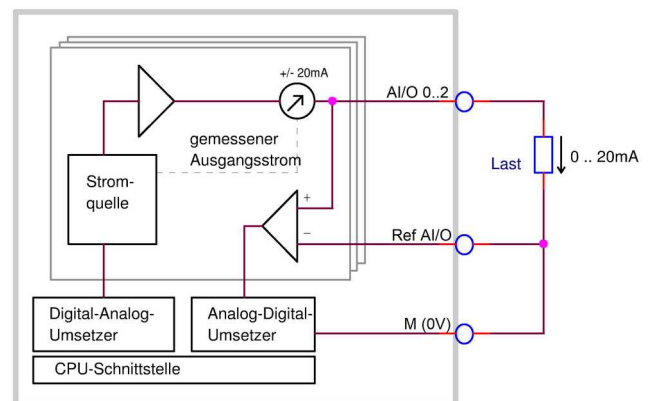
Block diagram of the analogue inputs for 20 mA
with 2-wire encoder



Block diagram of the analogue inputs for 20 mA
with 3/4-wire encoder



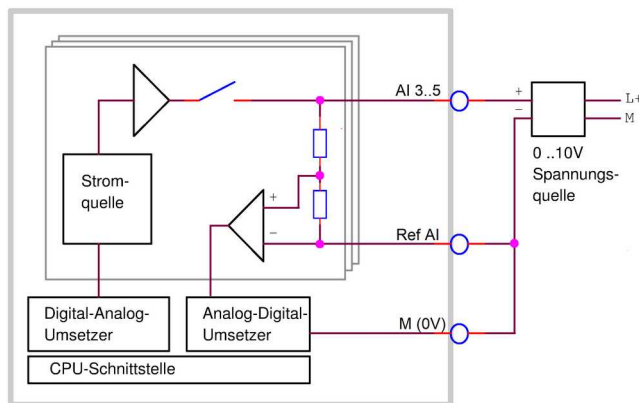
Block diagram of the analogue outputs for 10 V



Block diagram of the analogue outputs for 20 mA

Technical data	Analog Inputs U/ I/ RTD/ TC/ Strain gauge (AI 3...5)		
Load voltage L+	- (internal supply)	Cable length - unshielded (max.) - shielded (max.)	30 m 100m
Input ranges	0...20 mA, 4...20 mA, 0..10 V, DMS, PT100, PT1000, 2 kOhm, TC Typ K, J, N possible combinations: - 3x 20 mA or 10 V - 1x DMS - 3x PT100/PT1000/R (2 wire) - 1x PT100/PT1000/R (3 wire) + 1x PT100/PT1000/R (2 wire) - 2x ThermoCouples, 1x PT	Permissible voltage between inputs and A-GND (max.)	-1 V ... + 24 V DC
Diagnostic LEDs	none	Error message if range is exceeded	Parameterizable diagnostic and limit value alarms on request
Number formats: 0 (4) .. 20mA /10V: PT100 standard / TC PT100 clima / PT1000 clima 2 kOhm	0 ... 6C00 (hex) 1/10 °C 1/100 °C 0 ... 2000 (dez)	Wire break monitoring	due to overrange or underrange
TC numerical Limits Overflow > 1622°C Underflow < F0C4 (hex) (transmitter error)	7FFF (hex) 8000 (hex)	TC-Terminal point compensation:	External: connect PT100/PT1000 on AI 5 Internal: connect AI 5 to AI Ref instead of PT100/PT1000 → usage of PCB temperature
Overdrive range	20 mA ... 22 mA 10V ... 11,3 V	Connection type of the signal transmitter Measuring ranges mA, V: otherwise:	unbalanced (single ended) against 0V potential-free (floating)
Input resistance	70Ω (typ.) for measuring range mA 1MΩ (typ.) otherwise	Measuring principle/ Conversion principle Resolution	Sigma Delta 16 Bit
Sampling cycle time = Integration time	parameterizable default: 100 ms depending on the measuring range	Accuracy (related to measuring range)	< 1%

Block diagrams analog inputs U/I / RTD/ TC/ Strain gauge (AI 3...5)



Block diagram of the analog inputs for 0 ... 10 V

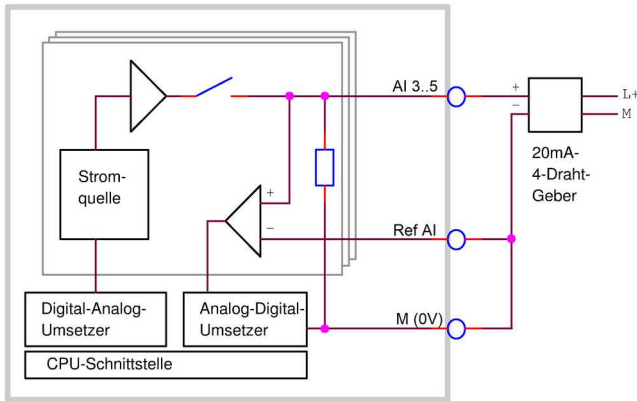
Analog Input

Integration time [ms]: 100

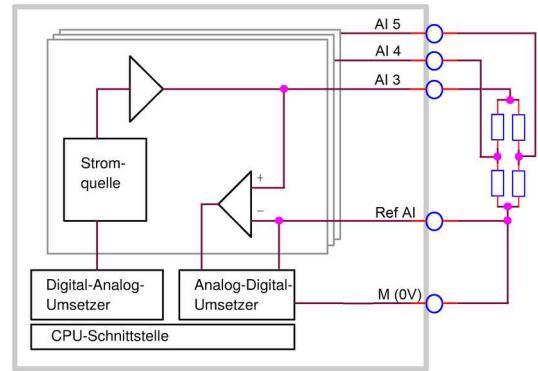
Mode: ☒ Voltage / Current (0..10V, 0..20mA, 4..20mA)
☐ Temperature (PT100, PT1000, TC)

	Type	Address
AI 3:	0..10V	134
AI 4:	0..10V	136
AI 5:	0..20mA (4-wire) 4..20mA (4-wire) strain gauge	138

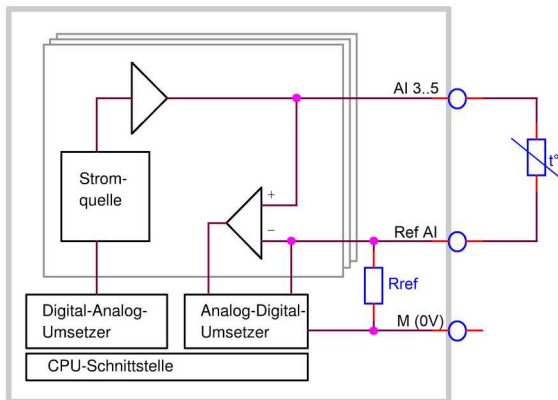
Configuration block addresses (in bytes)
and measuring range configuration in the ConfigStage
Voltage/current mode



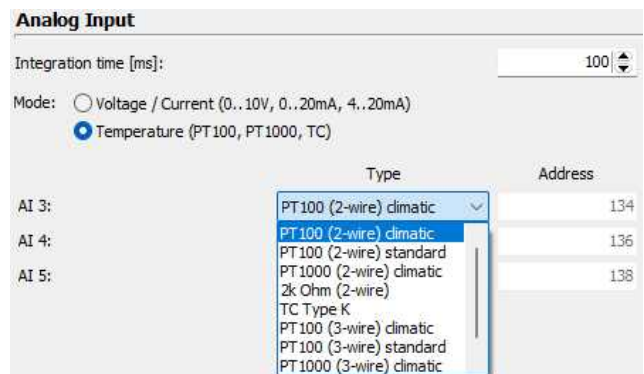
Block diagram of the analog inputs for 20 mA with 3/4 wire encoder



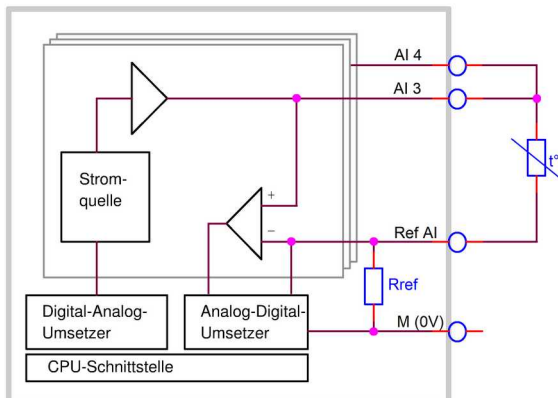
Block diagram of the analog inputs for strain gages (strain gauge)



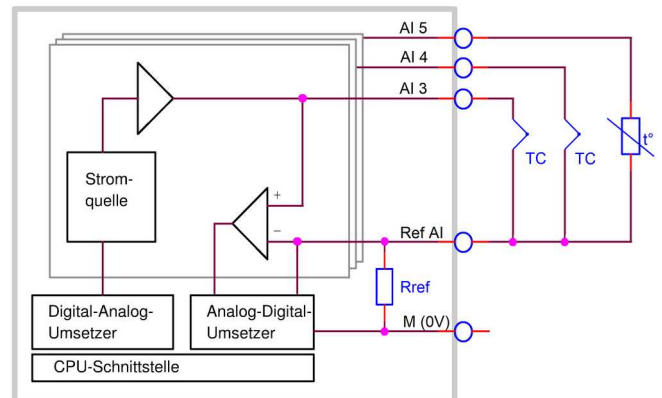
Block diagram of the analog inputs for PT100/PT1000/R 2-wire



Configuration block addresses (in bytes) and measuring range configuration Analog Input in the ConfigStage Mode temperature



Block diagram of the analog inputs for PT100/PT1000/R 3-Wire



Block diagram of the analog inputs for thermocouples with Terminal compensation



For terminal point compensation:

- either with PT100/1000 temperature at the terminal point or
- Connect AI5 (Pin33) to Ref AI (Pin34) (less accurate)

Assignment of the process image:

Assignment of the process image: Digital inputs The module occupies 16 bytes in the process image (from the configured start address).			
Offset	I/O	Function	Description
0..2	I	Input DI0.0..DI2.7	Input bits (possibly blocked - depending on configuration)
3	I	reserved	
4,5	I	Slow counter 0	Counter word (16-bit high-endian), measuring range depending on configuration
6,7	I	Slow counter 1	Counter word (16-bit high-endian), measuring range depending on configuration
8..11	I	Fast counter 0	Counter word (32-bit high-endian), measuring range depending on configuration
12..15	I	Fast counter 1	Counter word (32-bit high-endian), measuring range depending on configuration

Assignment of the process image: Digital outputs The module occupies 8 bytes in the process image (from the configured start address).			
Offset	I/O	Function	Description
0	O	Output DO0..DO7	Standard-PLC outputs
1	O	Output DO8..DO11	4 push/pull outputs (4 bits unused)
2	O	Resetbits slow counter	.0 Reset Counter 0, .1 Reset Counter1
3	O	Reset-/Controlbits fast counter	.0 Reset Counter 0, .1 Reset Counter1 .2 EnableRef Counter 0, .3 EnableRef Counter1
4,5	O	PWM 0 target value	(16 Bit high-endian)
6,7	O	PWM 1 target value	(16 Bit high-endian)

Assignment of the process image: Analog inputs The module occupies 6 input words in the process image (from the configured start address).			
Offset	I/O	Function	Description
0,2,4	I	Input AI0..AI2	Measurement range depending on configuration
6,8,10	I	Input AI3..AI5	Measurement range depending on configuration

Assignment of the process image: Analog outputs The module occupies (from configured start address) 3 output words in the process image.			
Offset	I/O	Function	Description
0,2,4	O	Output AO0..AO2	Measurement range depending on configuration

Cut out in switching cabinet

Dimensions / Cut out
W x H (mm) / 118 x 84
4 holes with D 4,5mm

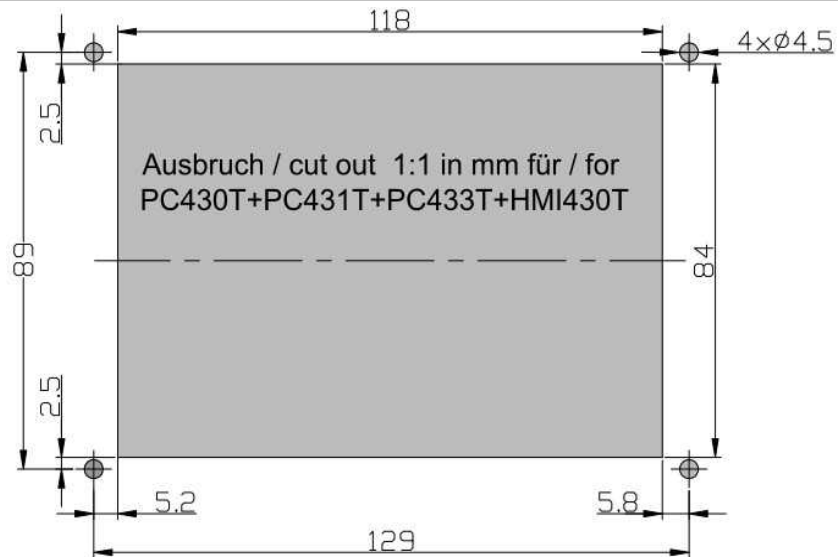
Mounting depth
ca. 43mm max.
(PC431T-0-02)

Wiring outlet
standard interfaces
2x RJ45 (Ethernet)
E-CON(S)10 (Rest)

Periphery connector
E-CON(S) 34
→ downwards*

*) at rear view and
horizontal mounting

Drill jig →



An 1:1 pattern as drill jig is available as PDF at INSEVIS web site for this product
Print it 1:1 and use it for marking the cut out.

Ordering data of devices

Identification	Standard	With digital I/Os only
S7-Panel-PLC PC431T	PC431T-0-02	PC431TD-0-02

Ordering data of accessoires

Identification / Order-No.	Identification / Order-No.
Connector 2x5pin (bolt flanges) / E-CONS10-00	Micro SD-card 2GB (external memory) / E-MSD2-00
Connector 2x17polig (Locking lever) / E-CON34-00	Micro SD-card 4GB (external memory) / E-MSD4-00
Connector 2x17polig (bolt flanges) / E-CONS34-00	Micro SD-card 8GB (external memory) / E-MSD8-00

Qualified personnel

All devices described in this manual may only be used, built up and operated together with this documentation. Installation, initiation and operation of these devices might only be done by instructed personnel with certified skills, who can prove their ability to install and initiate electrical and mechanical devices, systems and current circuits in a generally accepted and admitted standard.

Manuals, sample programs

Additional documentation by manuals is available as well sample applications at the download area of www.insevis.com in English language for free download.

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Security Guideline

A guide on how to use this product to ensure compliance with the Cyber Resilience Act (CRA) can be found on the INSEVIS website at: [INSEVIS Security-Guideline](#) or on request at info@insevis.de.

Disposal



Do not throw old appliances in the household waste! In the interest of environmental protection, old appliances must be collected separately from unsorted municipal waste. You can find out more about the proper disposal / return of your old appliance at www.insevis.com/disposal.
Attention: The deletion of personal data on the old devices to be disposed of is the responsibility of the end user.